

ASSEMBLY

Assembly guidelines for the beroFix solution

Please note:

Mounting the modules on a beroFix card or box may only be done in electrostatic immune work areas.

General guidelines:

- 1. Always mount line interface "LIO" first.
- 2. Place the module onto the PINS precisely and check their position before applying force.
- 3. Following assembly, make sure to reset the card using the software interface to start module recognition
- 4. Remove modules carefully!

BRI / FXS / FXO + Hybrid Guidelines:

- 1. When using a single BF4S0, BF2S02FXS, BF4FXS or BF4FXO Module on "LI0", place the BFbridge module on line interface "LI1", or order 2 BNT-Adapters to be able to use 4 ports.
- 2. When using the 8S0 version, always order 4 BNT-Adapters to be able to use all ports.

PRI Guidelines:

1. When mounting the card for 3 PRI: place the 2-Port PRI on line-interface 0 and place the 1-Port PRI on line interface "LI1"

PRI/BRI Combination Guidelines

- 1. Always place the PRI Module on line interface LI0
- 2. Always place the BRI Module on line interface LI1
- 3. The BRI Module will need a BNT-Adapter to use all its port capabilities.

BeroFix Box Guidelines

- 1. To gain full access to the card, only the top plate needs to be removed.
- 2. To remove the top plate, remove the front of the box.
- 3. The screws are soft: avoid overtightening them.

Ordering Supplementary Modules Guidelines

- 1. BRI Modules are always delivered with 2 BNT-Adapters when ordered seperately.
- 2. When upgrading from 4 BRI to 8 BRI, the BN4S0Bridge will have to be removed before assembly. Also, an additional 2 BNT-Adapters need to be ordered.



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